For Earth, For Life

U27-A



# WITH THE LARGEST CAB IN ITS CLASS, THE NEW U27-4 BRINGS LUXURY TO EVEN THE TOUGHEST JOBS.

18997

U27.4

Introducing the new U27-4 mini-excavator. Extra compact and tough enough to tackle the most demanding tasks in tight spaces with ease. And now with a more spacious cabin with an expansive field of vision and a wider and lower entrance for easy cabin entry and exit, the U27-4 delivers outstanding comfort and ultra-luxury to every job you take on.

a la man.

Kuboła

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# COMFORTABLE INTERIOR

# **Greater cabin interior**

The new U27-4 offers the largest cab among 2.5-tonne excavators to deliver more comfort and less fatigue over our previous model. The foot space has been increased by up to 370 mm. Moreover, the cabin door width has been widened while its entrance height has been lowered. This allows quick access to and from the cabin making operations that require frequent get in and out, such as trenching and piping, much easier. What's more, a gasassist mechanism makes opening the front window almost effortless.





# **Relaxing suspension seat**

This comfortable seat fits better and keeps you working longer comfortably with a suspension that reduces strain and minimises fatigue. It reclines to accommodate your individual posture, and offers weight compensation, firm and adjustable wrist rests and a retractable seat belt.

# SUPERIOR PERFORMANCE

The U27-4 is designed to handle those challenging jobs that are way out of reach for bigger excavators. The zero-tail swing lets you travel through and turn the cab smoothly in tight spaces with ease. And features like a powerful digging force and easy simultaneous operation of four functions and more, offer performance you can truly rely on.

# Powerful digging force

The U27-4 delivers an impressive bucket digging force. Its powerful and well-balanced arm and bucket allow the operator to dig faster, deeper (2820 mm) and more efficiently even in the toughest conditions. It offers powerful workability and excellent stability without the need of additional weights that are often required by other zero-tail swing excavators.

# Simultaneous operation of four functions

When the simultaneous operation of the boom, arm, bucket, and swivel are required, two variable pumps will distribute an accurate amount of oil flow to each actuator according to the lever stroke. This process enables continuous high performance digging and dozing.

# Zero-tail swing

With zero-tail swing, even the tightest spaces become efficient work places. The tail's minimal protrusion outside the track width lets you turn the cab throughout its 360-degree turning radius with complete confidence and safety and fewer accidents with things around you. It also maintains better balance over conventional zero-tail swing excavators and faster operation, making this mini-excavator ideal for work in congested urban areas and inside buildings.



# SUPERIOR PERFORMANCE

## Kubota original engine

The U27-4 is powered by Kubota's tough and reliable engine. Engineered with the power to maximise digging and lifting performance, it also delivers minimised noise and vibration, meeting all current engine emission regulations.



# **Easy transportation**

The U27-4's 2,590 kg weight (cabin) allows it to be conveniently loaded on a truck or a 3.5-tonne trailer to get to the spot. And with the addition of tie down brackets, securing the U27-4 onto the loader is now easier.



## **Excellent visibility**

To help you perform jobs more efficiently and safely, the U27-4's new cabin offers an expansive field of vision that increases your environment awareness. The extra front and back visibility from the ground allows you to take on delicate tasks in tight spaces easier, and minimises the risks of bumping into people or objects. Moreover, all boom hydraulic hoses have been enclosed within the boom to reduce their damage so they can remain durable over the long term, and to enhance your field of vision so you can better concentrate on the job.



## Machine width

The 1500 mm track width provides all the stability needed to achieve any chore, while being narrow enough to operate in places where space is restricted.

Time



# New digital panel

Following the excellence of Kubota's Intelligent Control System, the new digital panel puts convenience at the operator's fingertips. The user-friendly digital panel is positioned to the front right corner of the operator for better visibility, and features one-touch button operation to view

the time, hour meter and tachometer. Programming of the antitheft keys can also be easily performed with the digital panel. With easier access, simpler settings, easy-to-read indicators and alerts, you'll always be aware of the excavator's functioning status.

A Fuel level gauge

B Water temperature gauge C Warning lamps (overheating, hydraulic, battery) D LCD display (time, hour, rpm)

# 12:00 n/min Hour meter 15.8 15.8 n/min Tachometer 2243\* n/min h

# **Diagnosis function**

The diagnosis function monitors the U27-4's condition and automatically alerts you in case of an emergency with warning lamps and code numbers such as for overheating, hydraulic problems or low battery.

# EASY MAINTENANCE / SAFETY

With the U27-4, you can work with total confidence thanks to its sturdy and durable ROPS/OPG for maximum operator safety and accident avoidance features such as work lights and exterior back mirrors. Furthermore, the engine is ergonomically organised with easy access to the radiator and engine oil cooler to make routine maintenance and inspections a breeze.

ANTI



## ROPS/OPG (top guard, level I) canopy and cabin

The ROPS/OPG (Top Guard, Level I) canopy and cabin provide protection in the event of accidental rollovers and falling objects.







# Kubota Original Anti-theft System

Your U27-4 is protected by Kubota's industry-leading anti-theft system. Only programmed keys will enable the engine to start up. Attempting to start with an un-programmed key will activate the alarm. Its features include an alert to remind the operator to extract the key after operation, and an LED to alert potential thieves that the system is activated.





# HIGH-SPEC MODEL

New high-spec model offers a variety of enhancements to boost performance and productivity on top of all of the features of the basic model.

#### AUX Oil Flow with Proportional Flow Control

Thumb-operated switches provide quick and easy proportional flow control for AUX1 and AUX2. The round switch on the left lever permits easy switching between AUX2 and the Swing function. The AUX oil flow adjustment dial is conveniently located on top of the meter panel.



# Standard Equipment

- **Engine/Fuel system**
- KUBOTA original engine
- Double-element air cleaner
- Fuel level indication buzzer
- Battery isolator
- Electric fuel feeding pump

#### Undercarriage

- 2-speed travel
- · Double flange track roller
- · Short pitched rubber crawler
- Travel lock system
- Auto shift (For High-spec)

#### Hydraulic system

- Variable displacement pump
- · Auxiliary hydraulic circuit piping to the arm's end
- AUX 1 &2 Proportional flow control of auxiliary circuit (For High-spec)
- AUX Oil Flow Adjust Dial (For High-spec)
- Third line hydraulic direct return for AUX
- Third line hydraulic switch inside cabin (For High-spec)
- · Straight travel circuit
- · Hydraulic pressure checking ports

- Pressure accumulator
- · Hydraulic lock system

#### Cabin

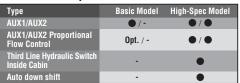
- · Cabin heater for defrosting and demisting with air ventilation
- 2 working lights on the cabin
- Radio installation kit on the cabin (antenna, 2 speakers, radio mount bracket) (For High-spec)
- Weight-adjustable suspension seat (fabric seat)
- Retractable seatbelt
- Hydraulic pilot control levers with wrist rests
- · Front window power-assisted with gas damper
- · Location for radio
- Digital panel with diagnosis function
- ROPS (Roll-over Protective Structure, ISO3471)
- OPG (Top Guard Level I)
- Front guard fixing point
- Side mirror
- Emergency exit hammer
- · Switch and harness for beacon light
- 12V power outlet

#### Working equipment

• Arm (1300mm)

#### • 1 light on the boom

#### **Functions Comparison**



#### Canopy

- Weight-adjustable suspension seat (PVC seat)
- Retractable seatbelt

The auto shift system enables automatic travel shift from high to low depending on traction effort and terrain. This gives smoother operations when dozing and turning.

- Hydraulic pilot control levers with wrist rests
- Digital panel with diagnosis function
- ROPS (Roll-over Protective Structure, ISO3471)
- OPG (Top Guard Level I)
- · Switch and harness for beacon light
- Front guard fixing point
- 12V power outlet

#### Others

- KUBOTA original anti-theft system
- Tool storage space Swivel negative brake
- HEFT
- Tie down bracket

# **Optional Equipment**

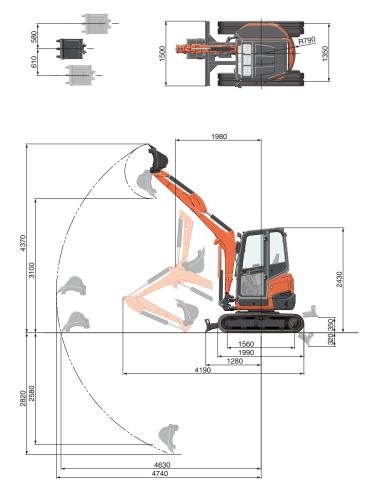
- AUX 1 Proportional flow control of auxiliary circuit (For Basic)
- · Radio installation kit on the cabin (antenna, 2 speakers, radio mount bracket)(For Basic)
- 2 working lights on the canopy
- · Safety valve for boom, arm and dozer
- Bio oil
- Special paint





SPE	CIFIC	CAT	IONS	5	*With rubber shoe type
Model					U27-4
Machine weight*1 (cabin / canopy) kg					2590 / 2490
Operating weight* <sup>2</sup> (cabin / canopy) kg					2665 / 2565
					0.06
Bucket capacity, std. SAE/CECE         m³           Bucket width (with / without side teeth)         mm					500 / 450
				ui) IIIII	
Engine	Model				D1105-E4-BH-2
	Туре				Water-cooled, diesel engine E-TVCS (Economical, ecological type)
	Output ISO14396 PS (kW)/rpm				20.9 (15.4) / 2400
	Output ISO9249 NET PS (kW)/rpm				20.3 (14.9) / 2400
	Number of cylinders				3
	Bore × Stroke mm				78 × 78.4
	Displacement cc				1123
Overall length mm					4190
Overall height (cabin / canopy) mm					2430 / 2420
Swivelling speed rpm				9.8	
Rubber shoe width mm				300	
Tumbler distance mm				1560	
				1500 × 300	
				Variable displacement pump	
		P1, P2 Flow rate		ℓ /min	28.8 × 2
		Hydraulic pressure			21.6 (220)
Hydraulio	c pumps		uic pressure	MPa (kgf/cm <sup>2</sup> )	
		_	P3 Flow rate		Gear Type
			Flow rate		19.2
		Hydra	Hydraulic pressure MPa (H		17.2 (175)
Max. digging force		Arm	Arm kN (kgf)		12.3 (1260)
		Buck	Bucket		21.0 (2140)
Boom swing angle (left			ight)	deg	75 / 55
Auxiliary	circuit	Flow	rate	ℓ /min	48
(AUX1)		Hydra	Hydraulic pressure MPa (kgf/cm <sup>2</sup>		17.2 (175)
Auxiliary circuit (AUX2)		Flow rate ℓ /min		ℓ /min	19.2
		Hydra	Hydraulic pressure MPa (kgf/cm <sup>2</sup> )		17.2 (175)
Hydraulic reservoir ℓ				22	
Fuel tank capacity					33
Max. travelling speed (low / high) km/h					2.5 / 4.5
Ground contact pressure (cabin / canopy) kPa (kgf/cm <sup>2</sup> )					24.7 (0.25) / 23.7 (0.24)
Ground clearance mm					290
InA				dB (A)	79
Noise level					93
Vibration*3	Hand arm system (ISO 5349-2:2001)		Digging	m/s <sup>2</sup> RMS	<2.5
			Levelling	m/s <sup>2</sup> RMS	<2.5
			Driving Idling	m/s <sup>2</sup> RMS m/s <sup>2</sup> RMS	3.25
	Whole body (ISO 2631-1:1997)		Digging	m/s <sup>2</sup> RMS	<0.5
			Levelling	m/s <sup>2</sup> RMS	<0.5
			Driving	m/s² RMS	<0.5
			Idling	m/s <sup>2</sup> RMS	<0.5

### **WORKING RANGE**



1300 mm arm Unit: mm



Axis of Rotation

\* Working ranges are with Kubota standard bucket, without quick coupler. \* Specifications are subject to change without notice for purpose of improvement.

6.5 (0.67) 0m 12.3 (1.25) 6.4 (0.66) \*The lifting capacities are based on ISO 10567 and do not exceed 75% of the static tilt load of the machine or 87%

Over-side

7.2 (0.73)

6.8 (0.69)

\*1 Cabin with 55 kg standard bucket, ready for operation

LIFTING CAPACITY

Cabin, rubber version

Lift Point Height

1.5m

1.0m

0.5m

of the hydraulic lifting capacities of the machine. \*\*The excavator bucket, hook, sling and other lifting accessories are not included on this table.

\*<sup>2</sup> With 75 kg operator \*<sup>3</sup> These values are measured under specific conditions at maximum engine speed and can deviate, depending on the operating status.

Lifting point radius (2m)

★ All images shown are for brochure purposes only.

Over-front (blade down)

7.3 (0.74)

10.2 (1.04)

11.5 (1.18)

When operating the excavator, wear clothing and equipment in accordance to local legal and safety regulations.

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#### KUBOTA (U.K.) LTD

Lifting point radius (max.)

Over-front (blade down)

4.2 (0.43)

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Over-side

2.4 (0.25)

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